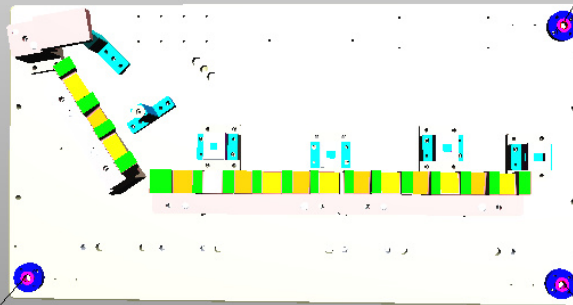


Company:
 Operator: Yu hai fei
 Date: Monday, July 22, 2019
 Time: 8:18:56 PM
 Part Temperature 20.0C

Nom Act Dev LwTol UpTol Trend

SMA is due for update

CIR3					
	Nom	Act	Dev	Tol-	Tol+
X	3260.601	3260.601	0.000	-0.050	0.050
Y	-928.310	-928.310	0.000	-0.050	0.050
Z	162.040	162.040	0.000	-0.050	0.050
D	10.000	10.013	0.013	-0.050	0.050



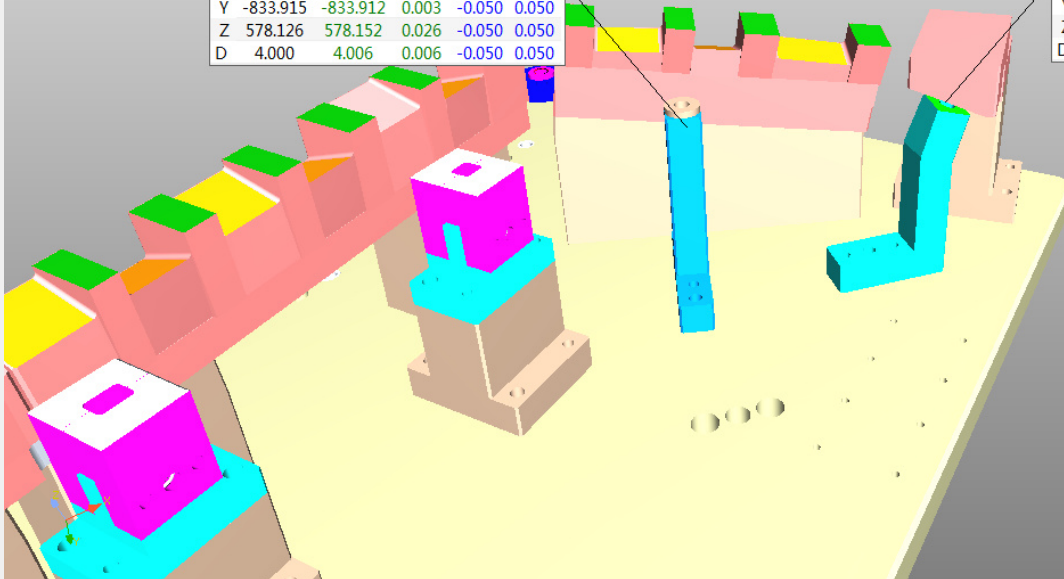
CIR1					
	Nom	Act	Dev	Tol-	Tol+
X	3572.667	3572.671	0.004	-0.050	0.050
Y	-708.247	-708.246	0.001	-0.050	0.050
Z	824.405	824.411	0.005	-0.050	0.050
D	10.000	10.003	0.003	-0.050	0.050

CIR2					
	Nom	Act	Dev	Tol-	Tol+
X	3055.514	3055.514	0.000	-0.050	0.050
Y	-920.314	-920.314	-0.000	-0.050	0.050
Z	420.653	420.653	-0.000	-0.050	0.050
D	10.000	10.008	0.008	-0.050	0.050

SMA is due for update

CIR4					
	Nom	Act	Dev	Tol-	Tol+
X	3601.978	3601.968	-0.010	-0.050	0.050
Y	-833.915	-833.912	0.003	-0.050	0.050
Z	578.126	578.152	0.026	-0.050	0.050
D	4.000	4.006	0.006	-0.050	0.050

CIR5					
	Nom	Act	Dev	Tol-	Tol+
X	3718.526	3718.546	0.020	-0.050	0.050
Y	-812.951	-812.921	0.030	-0.050	0.050
Z	543.722	543.705	-0.017	-0.050	0.050
D	8.004	8.004	0.000	-0.050	0.050



D1					
	Nom	Act	Dev	Tol-	Tol+
X	3606.838	3606.835	-0.004	-0.050	0.050
Y	-842.632	-842.617	0.016	-0.050	0.050
Z	585.801	585.798	-0.003	-0.050	0.050
PROFP	0.000	-0.017	-0.017	-0.050	0.050

D2					
	Nom	Act	Dev	Tol-	Tol+
X	3609.579	3609.571	-0.008	-0.050	0.050
Y	-844.058	-844.025	0.033	-0.050	0.050
Z	576.347	576.339	-0.007	-0.050	0.050
PROFP	0.000	-0.035	-0.035	-0.050	0.050

D3					
	Nom	Act	Dev	Tol-	Tol+
X	3598.493	3598.488	-0.005	-0.050	0.050
Y	-846.238	-846.216	0.022	-0.050	0.050
Z	578.453	578.448	-0.005	-0.050	0.050
PROFP	0.000	-0.023	-0.023	-0.050	0.050

D4					
	Nom	Act	Dev	Tol-	Tol+
X	3515.913	3515.916	0.003	-0.050	0.050
Y	-875.279	-875.290	-0.012	-0.050	0.050
Z	553.804	553.807	0.003	-0.050	0.050
PROFP	0.000	0.012	0.012	-0.050	0.050

D8					
	Nom	Act	Dev	Tol-	Tol+
X	3512.981	3512.970	-0.011	-0.050	0.050
Y	-875.097	-875.096	0.000	-0.050	0.050
Z	556.239	556.252	0.013	-0.050	0.050
PROFP	0.000	0.017	0.017	-0.050	0.050

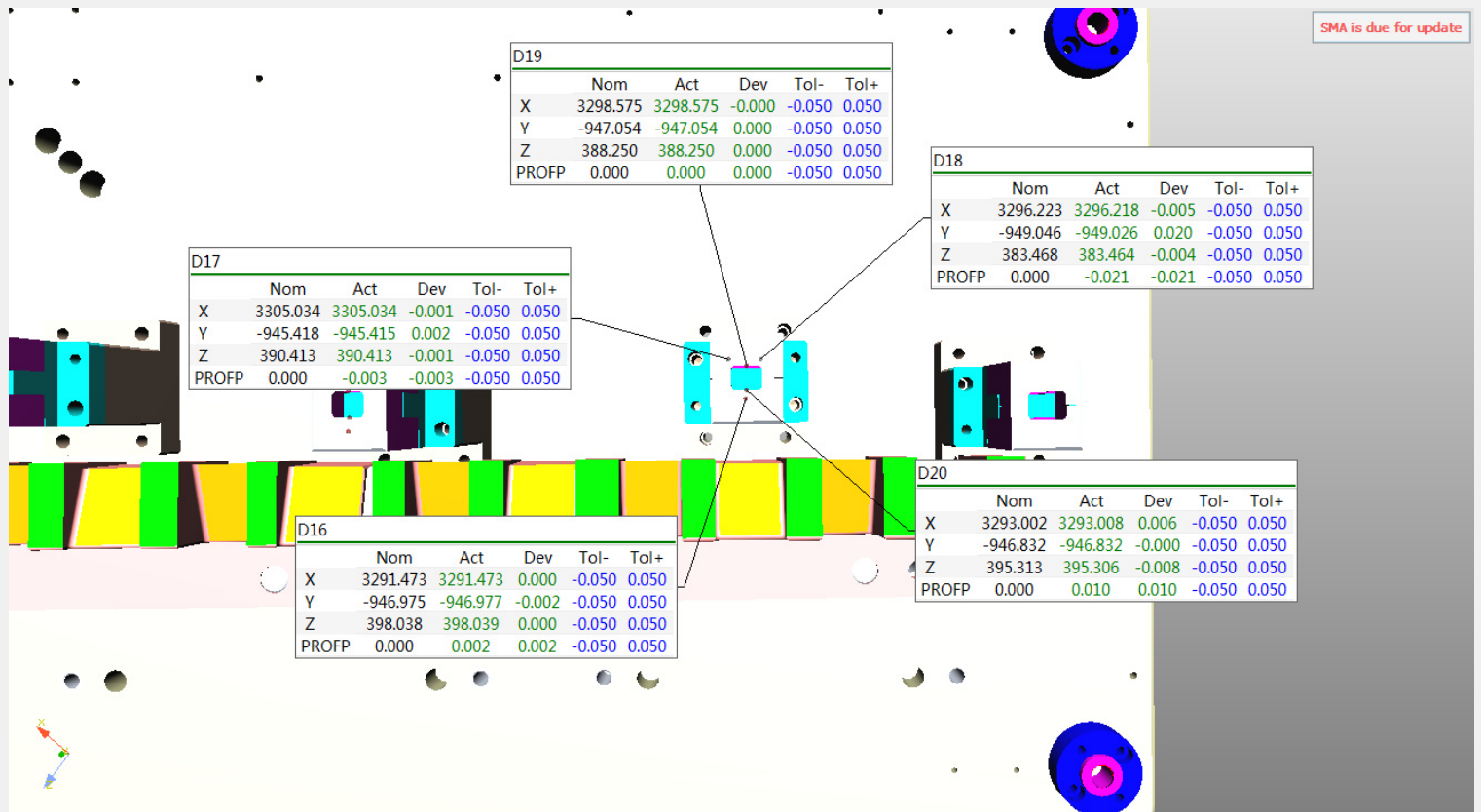
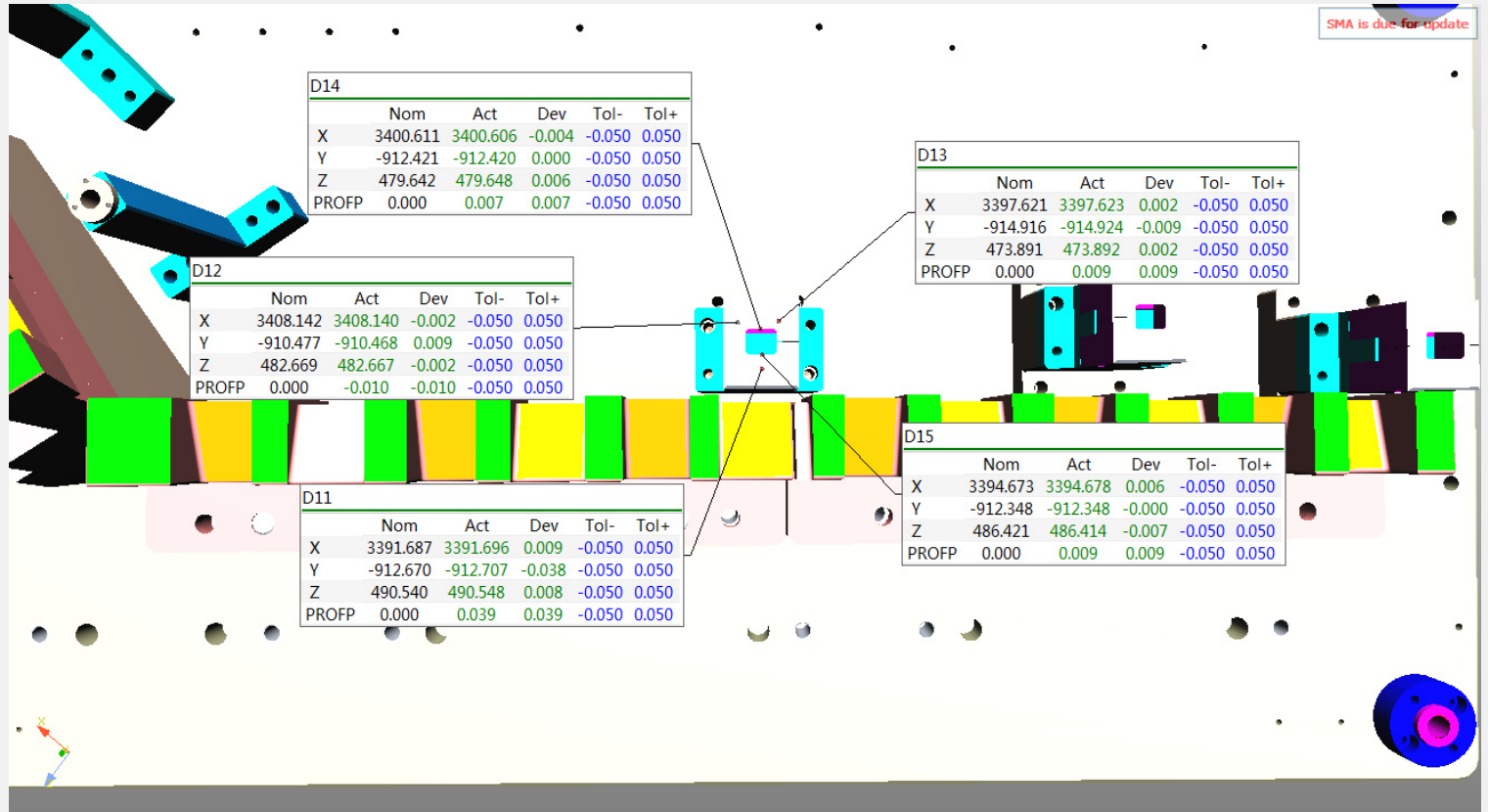
D10					
	Nom	Act	Dev	Tol-	Tol+
X	3505.577	3505.590	0.014	-0.050	0.050
Y	-876.341	-876.335	0.006	-0.050	0.050
Z	558.607	558.618	0.011	-0.050	0.050
PROFP	0.000	0.018	0.018	-0.050	0.050

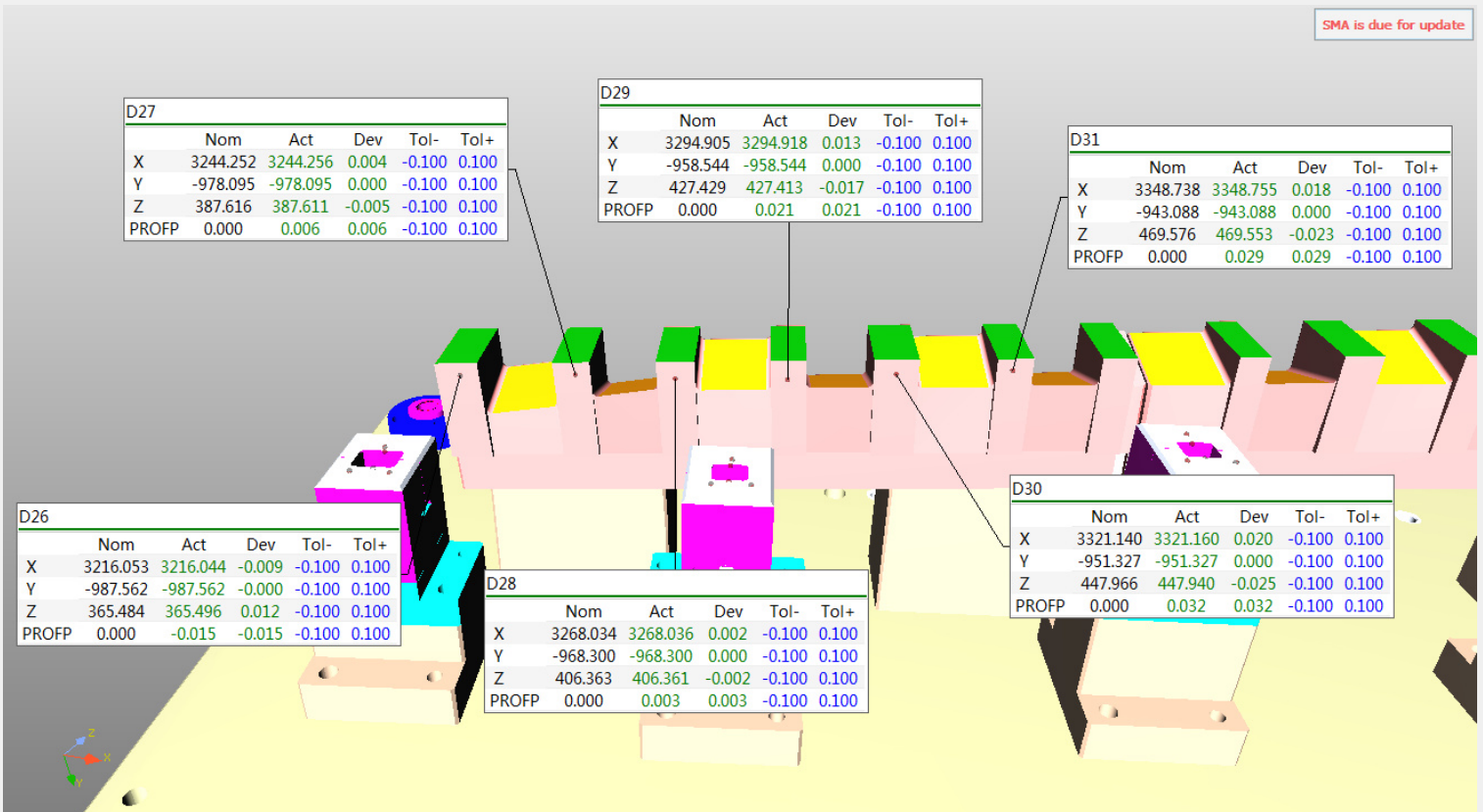
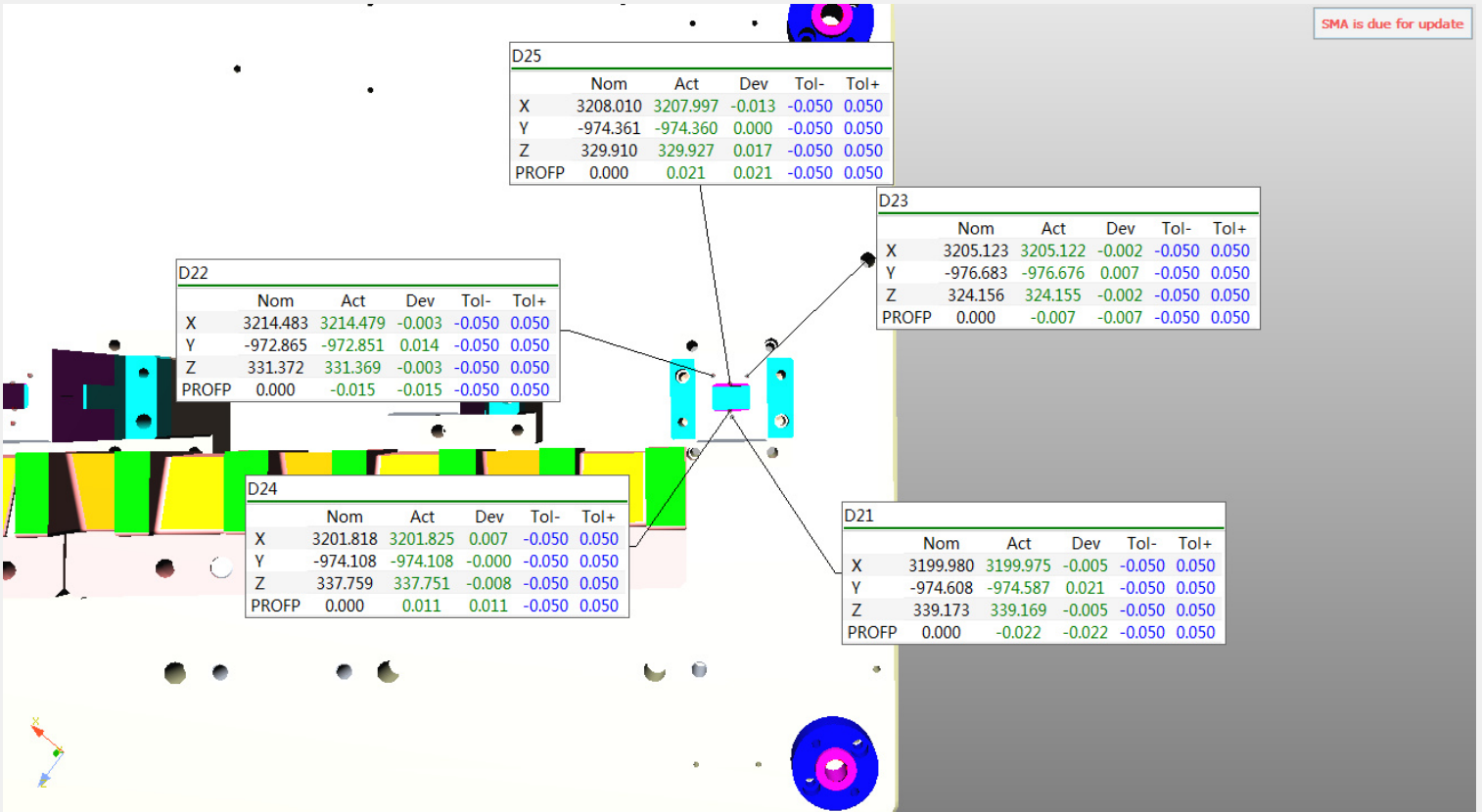
D9					
	Nom	Act	Dev	Tol-	Tol+
X	3514.525	3514.507	-0.017	-0.050	0.050
Y	-873.658	-873.665	-0.007	-0.050	0.050
Z	561.107	561.094	-0.013	-0.050	0.050
PROFP	0.000	0.023	0.023	-0.050	0.050

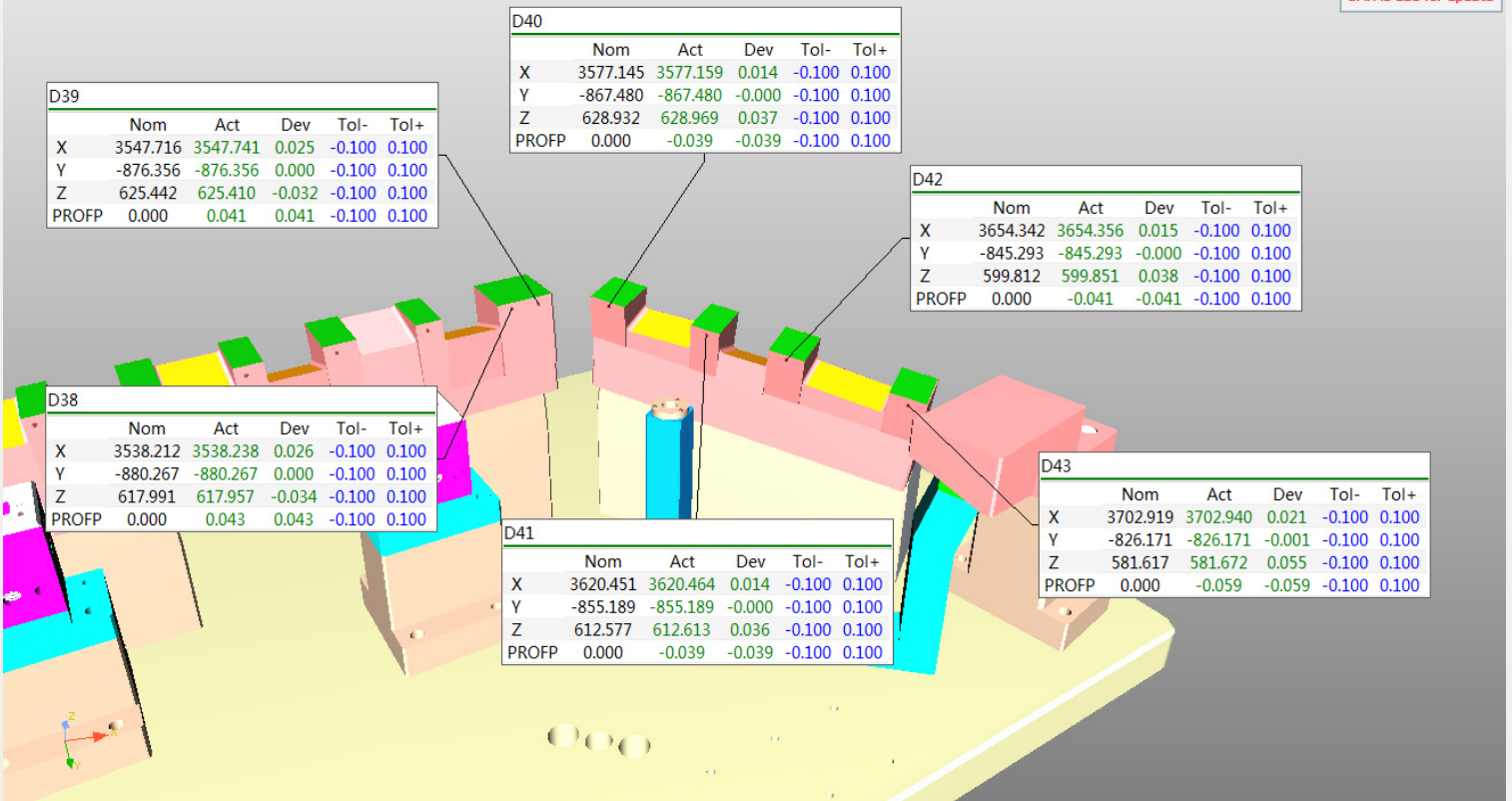
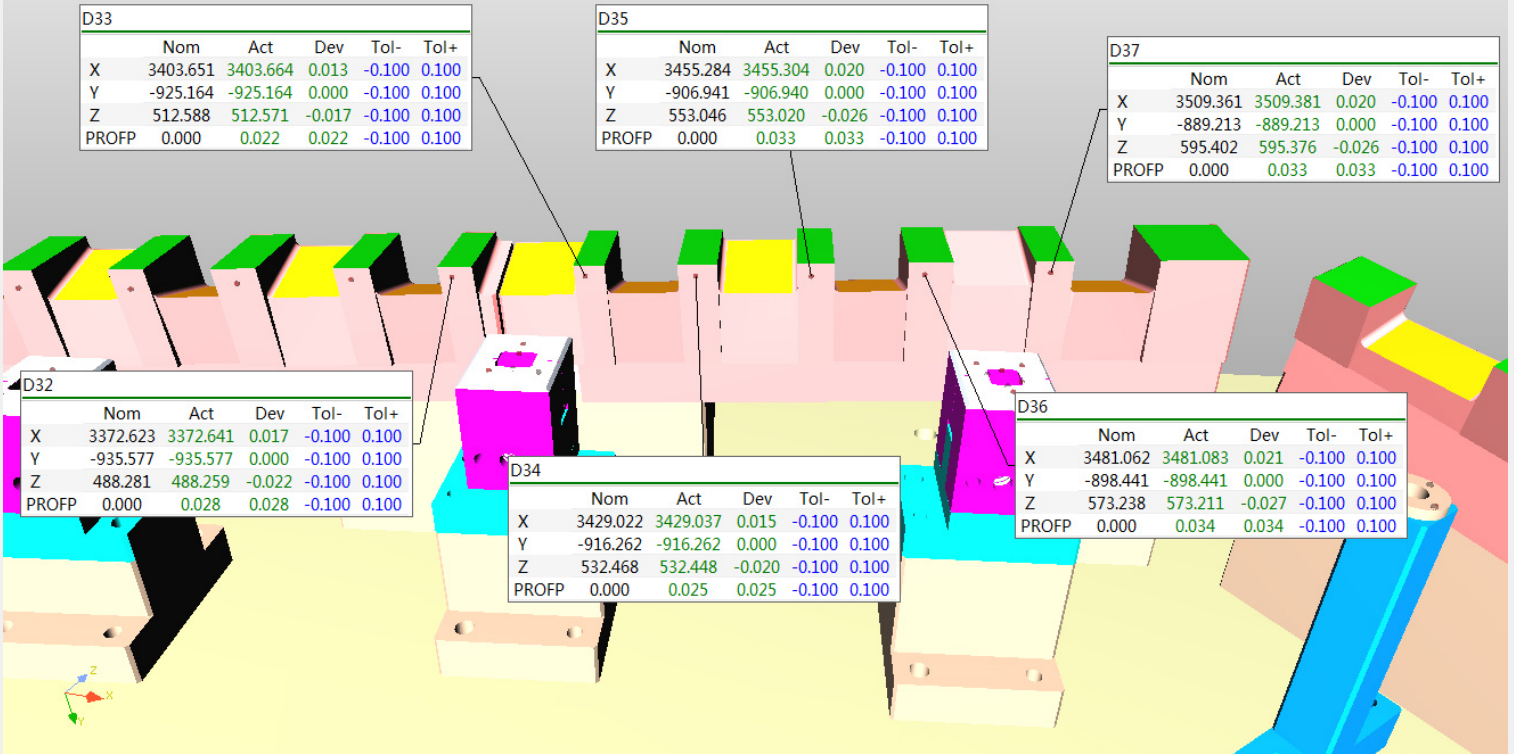
D6					
	Nom	Act	Dev	Tol-	Tol+
X	3500.508	3500.513	0.005	-0.050	0.050
Y	-877.249	-877.268	-0.019	-0.050	0.050
Z	561.549	561.553	0.004	-0.050	0.050
PROFP	0.000	0.020	0.020	-0.050	0.050

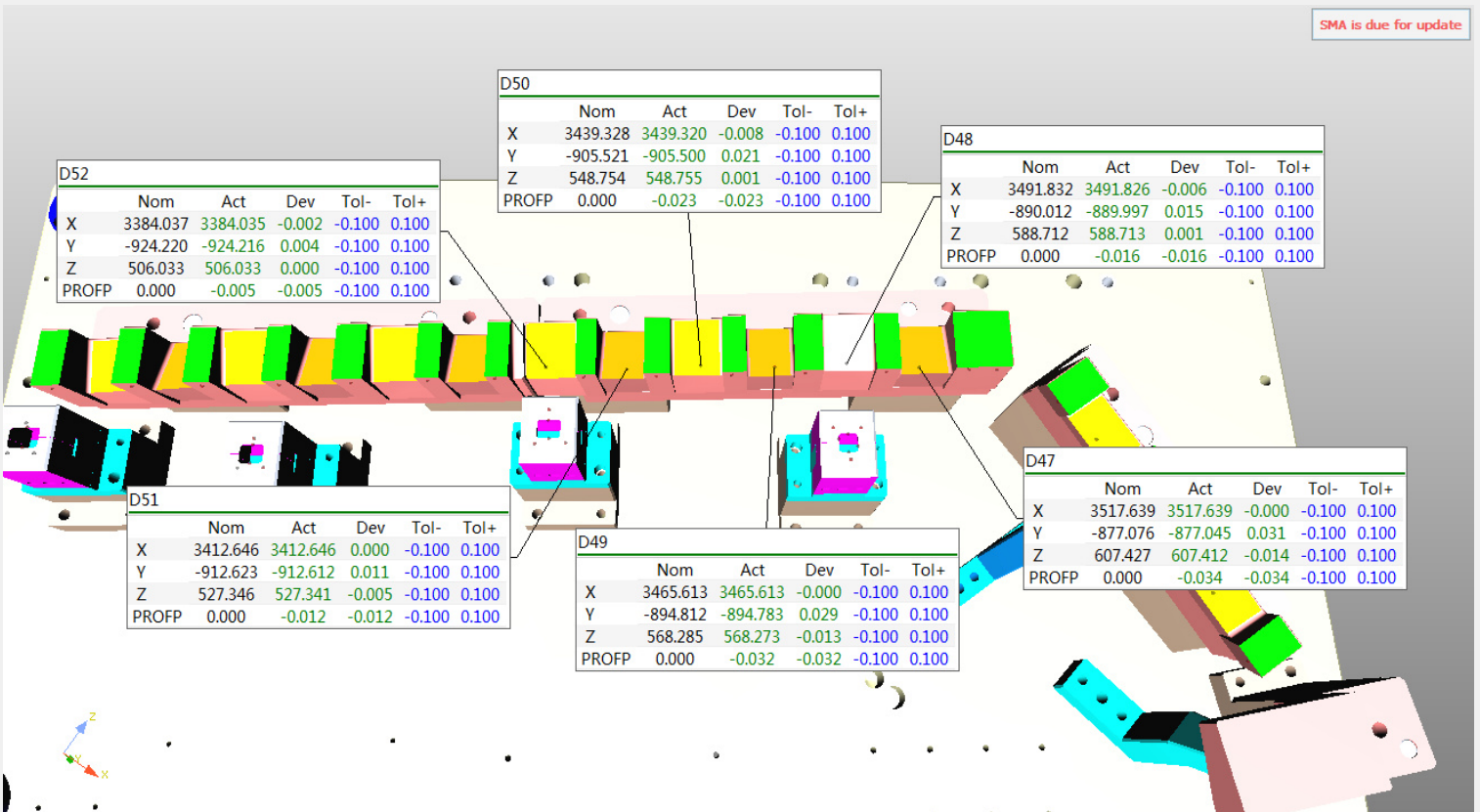
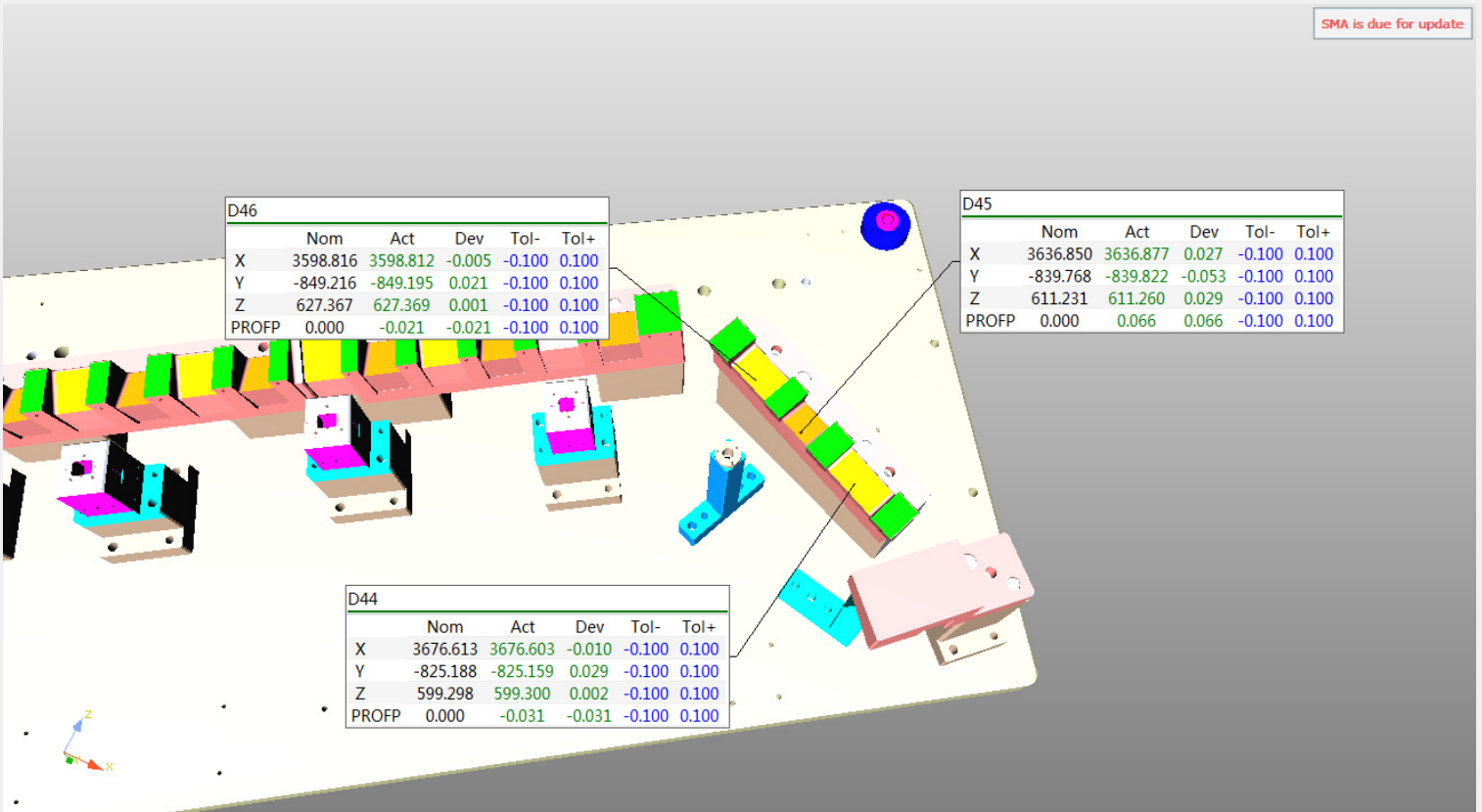
D5					
	Nom	Act	Dev	Tol-	Tol+
X	3510.382	3510.387	0.006	-0.050	0.050
Y	-873.222	-873.245	-0.023	-0.050	0.050
Z	569.157	569.162	0.005	-0.050	0.050
PROFP	0.000	0.024	0.024	-0.050	0.050

D7					
	Nom	Act	Dev	Tol-	Tol+
X	3507.421	3507.440	0.019	-0.050	0.050
Y	-874.865	-874.866	-0.001	-0.050	0.050
Z	563.312	563.289	-0.024	-0.050	0.050
PROFP	0.000	0.031	0.031	-0.050	0.050









D57					
	Nom	Act	Dev	Tol-	Tol+
X	3249.665	3249.666	0.001	-0.100	0.100
Y	-965.192	-965.181	0.011	-0.100	0.100
Z	401.087	401.083	-0.004	-0.100	0.100
PROFP	0.000	-0.012	-0.012	-0.100	0.100

D55					
	Nom	Act	Dev	Tol-	Tol+
X	3302.817	3302.817	0.000	-0.100	0.100
Y	-948.903	-948.901	0.002	-0.100	0.100
Z	442.466	442.465	-0.001	-0.100	0.100
PROFP	0.000	-0.002	-0.002	-0.100	0.100

D53					
	Nom	Act	Dev	Tol-	Tol+
X	3356.959	3356.959	-0.000	-0.100	0.100
Y	-931.088	-931.112	-0.023	-0.100	0.100
Z	484.299	484.309	0.010	-0.100	0.100
PROFP	0.000	0.025	0.025	-0.100	0.100

D58					
	Nom	Act	Dev	Tol-	Tol+
X	3220.199	3220.199	-0.000	-0.100	0.100
Y	-971.122	-971.122	0.000	-0.100	0.100
Z	378.765	378.765	0.000	-0.100	0.100
PROFP	0.000	-0.000	-0.000	-0.100	0.100

D56					
	Nom	Act	Dev	Tol-	Tol+
X	3275.419	3275.413	-0.007	-0.100	0.100
Y	-960.511	-960.493	0.018	-0.100	0.100
Z	423.849	423.850	0.001	-0.100	0.100
PROFP	0.000	-0.019	-0.019	-0.100	0.100

D54					
	Nom	Act	Dev	Tol-	Tol+
X	3331.002	3331.007	0.004	-0.100	0.100
Y	-942.008	-942.019	-0.011	-0.100	0.100
Z	465.059	465.058	-0.001	-0.100	0.100
PROFP	0.000	0.012	0.012	-0.100	0.100

D60					
	Nom	Act	Dev	Tol-	Tol+
X	3706.626	3706.638	0.012	-0.100	0.100
Y	-826.752	-826.776	-0.024	-0.100	0.100
Z	544.275	544.277	0.002	-0.100	0.100
PROFP	0.000	-0.027	-0.027	-0.100	0.100

D61					
	Nom	Act	Dev	Tol-	Tol+
X	3722.160	3722.158	-0.002	-0.100	0.100
Y	-819.683	-819.680	0.003	-0.100	0.100
Z	526.259	526.259	-0.000	-0.100	0.100
PROFP	0.000	0.004	0.004	-0.100	0.100

D59					
	Nom	Act	Dev	Tol-	Tol+
X	3726.070	3726.085	0.015	-0.100	0.100
Y	-815.818	-815.841	-0.023	-0.100	0.100
Z	546.523	546.524	0.002	-0.100	0.100
PROFP	0.000	-0.027	-0.027	-0.100	0.100

D62					
	Nom	Act	Dev	Tol-	Tol+
X	3221.644	3221.642	-0.002	-0.100	0.100
Y	-993.933	-993.923	0.010	-0.100	0.100
Z	378.906	378.905	-0.002	-0.100	0.100
PROFP	0.000	-0.010	-0.010	-0.100	0.100

D64					
	Nom	Act	Dev	Tol-	Tol+
X	3294.900	3294.899	-0.002	-0.100	0.100
Y	-969.202	-969.194	0.008	-0.100	0.100
Z	436.034	436.033	-0.001	-0.100	0.100
PROFP	0.000	-0.008	-0.008	-0.100	0.100

D67					
	Nom	Act	Dev	Tol-	Tol+
X	3362.856	3362.864	0.008	-0.100	0.100
Y	-944.906	-944.944	-0.039	-0.100	0.100
Z	497.284	497.290	0.006	-0.100	0.100
PROFP	0.000	0.040	0.040	-0.100	0.100

D63					
	Nom	Act	Dev	Tol-	Tol+
X	3223.707	3223.702	-0.005	-0.100	0.100
Y	-987.950	-987.950	0.000	-0.100	0.100
Z	372.986	372.992	0.006	-0.100	0.100
PROFP	0.000	-0.008	-0.008	-0.100	0.100

D65					
	Nom	Act	Dev	Tol-	Tol+
X	3297.564	3297.549	-0.016	-0.100	0.100
Y	-965.685	-965.684	0.001	-0.100	0.100
Z	430.621	430.640	0.020	-0.100	0.100
PROFP	0.000	-0.025	-0.025	-0.100	0.100

D66					
	Nom	Act	Dev	Tol-	Tol+
X	3369.217	3369.207	-0.010	-0.100	0.100
Y	-940.727	-940.727	0.000	-0.100	0.100
Z	486.707	486.719	0.012	-0.100	0.100
PROFP	0.000	-0.015	-0.015	-0.100	0.100

D68					
	Nom	Act	Dev	Tol-	Tol+
X	3395.292	3395.294	0.002	-0.100	0.100
Y	-934.693	-934.704	-0.011	-0.100	0.100
Z	518.091	518.093	0.002	-0.100	0.100
PROFP	0.000	0.011	0.011	-0.100	0.100

D71					
	Nom	Act	Dev	Tol-	Tol+
X	3457.773	3457.770	-0.003	-0.100	0.100
Y	-913.772	-913.757	0.015	-0.100	0.100
Z	565.771	565.768	-0.002	-0.100	0.100
PROFP	0.000	-0.015	-0.015	-0.100	0.100

D72					
	Nom	Act	Dev	Tol-	Tol+
X	3531.303	3531.300	-0.003	-0.100	0.100
Y	-889.078	-889.064	0.014	-0.100	0.100
Z	622.327	622.324	-0.002	-0.100	0.100
PROFP	0.000	-0.014	-0.014	-0.100	0.100

D69					
	Nom	Act	Dev	Tol-	Tol+
X	3399.592	3399.592	-0.000	-0.100	0.100
Y	-931.046	-931.046	0.000	-0.100	0.100
Z	510.524	510.524	0.000	-0.100	0.100
PROFP	0.000	-0.001	-0.001	-0.100	0.100

D70					
	Nom	Act	Dev	Tol-	Tol+
X	3461.267	3461.271	0.004	-0.100	0.100
Y	-909.142	-909.142	-0.000	-0.100	0.100
Z	558.798	558.793	-0.005	-0.100	0.100
PROFP	0.000	0.006	0.006	-0.100	0.100

D73					
	Nom	Act	Dev	Tol-	Tol+
X	3534.400	3534.423	0.023	-0.100	0.100
Y	-885.235	-885.236	-0.001	-0.100	0.100
Z	616.179	616.151	-0.028	-0.100	0.100
PROFP	0.000	0.036	0.036	-0.100	0.100

D75					
	Nom	Act	Dev	Tol-	Tol+
X	3589.275	3589.282	0.007	-0.100	0.100
Y	-868.721	-868.740	-0.020	-0.100	0.100
Z	633.434	633.435	0.002	-0.100	0.100
PROFP	0.000	0.021	0.021	-0.100	0.100

D76					
	Nom	Act	Dev	Tol-	Tol+
X	3649.072	3649.070	-0.003	-0.100	0.100
Y	-849.812	-849.804	0.008	-0.100	0.100
Z	608.679	608.678	-0.001	-0.100	0.100
PROFP	0.000	-0.008	-0.008	-0.100	0.100

D79					
	Nom	Act	Dev	Tol-	Tol+
X	3700.613	3700.604	-0.010	-0.100	0.100
Y	-833.355	-833.327	0.028	-0.100	0.100
Z	589.371	589.369	-0.002	-0.100	0.100
PROFP	0.000	-0.030	-0.030	-0.100	0.100

D74					
	Nom	Act	Dev	Tol-	Tol+
X	3584.717	3584.708	-0.009	-0.100	0.100
Y	-865.500	-865.502	-0.002	-0.100	0.100
Z	627.420	627.395	-0.025	-0.100	0.100
PROFP	0.000	0.027	0.027	-0.100	0.100

D77					
	Nom	Act	Dev	Tol-	Tol+
X	3648.022	3648.020	-0.002	-0.100	0.100
Y	-844.087	-844.087	-0.001	-0.100	0.100
Z	603.174	603.168	-0.006	-0.100	0.100
PROFP	0.000	0.007	0.007	-0.100	0.100

D78					
	Nom	Act	Dev	Tol-	Tol+
X	3699.283	3699.290	0.007	-0.100	0.100
Y	-827.909	-827.907	0.002	-0.100	0.100
Z	584.178	584.199	0.022	-0.100	0.100
PROFP	0.000	-0.023	-0.023	-0.100	0.100